

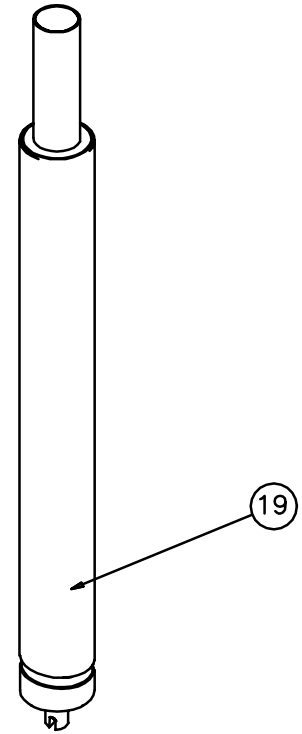
**Bulletin #1**

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**AFD-280E Basket Lift Assembly**

Item	Qty	Description	Part Number
1	1	Lift Motor	290147
2	1	Mounting Plate	290141
3	1	Encoder Block	290140
4	1	Screw #6-32UNC	213507
5	5	Lock Washer #6	213528
6	1	Nut #6-32UNC	202874
7	1	Ground Stud (Green Wire)	290423
8	1	Rubber Washer	290171
9	1	Rubber Bushing	290174
10	1	Drive Coupler with Encoder Disk	290292
		Encoder Disk Only	290145
11	1	Lift Motor Wiring Harness	290175
		White on + terminal	
12	1	Encoder Phase 1	290690
		J1 Blue L5	
13	1	Encoder Phase 2	290690
		J3 Green L4	
14	4	Screw #4-40UNC	290372
15	1	Lift Lock Bracket	290146
16	1	Screw 1/4-20UNC	213143
17	1	Lock Washer 1/4"	213142
18	1	Flange Nut 3/8-16UNC	290394
19	1	Lift Tube	290115



Item	Description	Part Number
1,2,3,4,5,6,7,8, 9,10,12,13,14	Lift Drive Base Assembly	290610

