

Bulletin #2

Automated Equipment, LLC

5140 Moundview Drive
Red Wing, Minnesota 55066
Phone: 1-800-248-2724
1-651-385-2273
Fax: 1-651-385-2172
<http://www.autoequipllc.com>



“BYPASS” MODE OPERATION (Model AFD-280E)

In the event of a Weight Sensor failure, this “BYPASS” mode of operation can be selected to allow usage of the Dispenser. This mode of operation is significantly slower than normal and functions like single mode operation.

This modification to the dispenser operation is temporary: When the dispenser is turned OFF, the dispenser resets to normal operations when the power is turned ON again.

To engage the “BYPASS” mode of operation:

1. Turn the dispenser off. Wait 15 seconds.
2. Select position #2 (1 LB./450 gm.) on the basket load switch.
3. Hold in the Start/Reset Button.
4. While holding in the Start/Reset Button, turn the Dispenser power ON (|). “BYPASS” is indicated by double flashing of the Start/Reset Button.
5. Holding in the Start/Reset Button, the drum will turn to fill the Accumulator Doors with fries.
6. Releasing the Start/Reset Button stops the drum motor, opens the Accumulator Doors, and then lowers the filled basket. After lowering the basket, the lift will come back up and the stopgate will open to allow the next basket to move into the saddle for filling.
7. Repeat step 5 for each new basket.